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74.	Чубіна Т.Д., Коротяєва Л.М. ПРОБЛЕМИ ДЕЗАДАПТИВНОЇ СОЦІАЛІЗАЦІЇ	304
TECHNICAL SCIENCES		
75.	Bushmanov V., Kohut V., Khmelnyuk M. THE FILTER ON THE BASIS OF THE EJECTOR OF THE HEAT EXCHANGER FOR PURIFICATION OF HARMFUL SUBSTANCES FROM FLUE GASES USING HEAT EXCHANGER AS COMBUSTION GAS FILTER	308
76.	Bushmanov V., Kohut V., Zhykhareva N. DEVICE FOR CLEANING FLUE GASES OF SHIP POWER PLANTS	311
77.	Olkhovskiy I., Fursov A. HIGHLY STABLE MICROWAVE GENERATOR FOR TELECOMMUNICATIONS SYSTEMS	313
78.	Pitsenko I., Muradian L. MODEL OF THE RISK OF FAILURE OF AXLE BOXES OF FREIGHT CARS	315
79.	Shchukin O. SELECTION OF OPTIMAL PARAMETERS OF ION-PLASMA COATING ON THE SURFACE OF MOTOR GRADER BLADES	318
80.	Мірзак В.Я., Сіса О.Ф., Пух Є.В. УДОСКОНАЛЕННЯ КОМПЕНСАТОРА ПОХИБОК СИСТЕМИ «ПРЕС-ШТАМП»	321
TOURISM		
81.	Дорожко В., Чуб А., Пшенична Є. СУЧАСНИЙ СТАН ТА ПЕРСПЕКТИВИ РОЗВИТКУ ІНДУСТРІЇ ГОСТИННОСТІ В УКРАЇНІ	327
VETERINARY SCIENCES		
82.	Грищенко В., Білокур Д. ОРГАНОЛЕПТИЧНІ, ФІЗИЧНІ ТА БІОХІМІЧНІ ПОКАЗНИКИ СЕЧІ ЗА БАБЕЗІОЗУ СОБАК	330

# THE FILTER ON THE BASIS OF THE EJECTOR OF THE HEAT EXCHANGER FOR PURIFICATION OF HARMFUL SUBSTANCES FROM FLUE GASES USING HEAT EXCHANGER AS COMBUSTION GAS FILTER

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The content of nitrogen, and carbon oxides produced by the combustion of solid or liquid fuels in the source flue gases is a serious environmental threat. For example, chemical compounds such as  $\text{SO}_2$  and  $\text{SO}_3$ , nitrogen oxides  $\text{NO}$ , carbon monoxide, when combined with water vapor, form acids  $\text{H}_2\text{SO}_3$ ,  $\text{H}_2\text{SO}_4$ ,  $\text{HNO}_3$ ,  $\text{HNO}_2$ ,  $\text{H}_2\text{CO}_3$  which cause harmful effects on human health. , lead to the destruction of forests and fruit trees, reducing crop yields. Flue gas cleaning is still an urgent problem that still needs a solution. Because of our development, we can offer a flue gas-cleaning device for sulfur, nitrogen and carbon oxides.

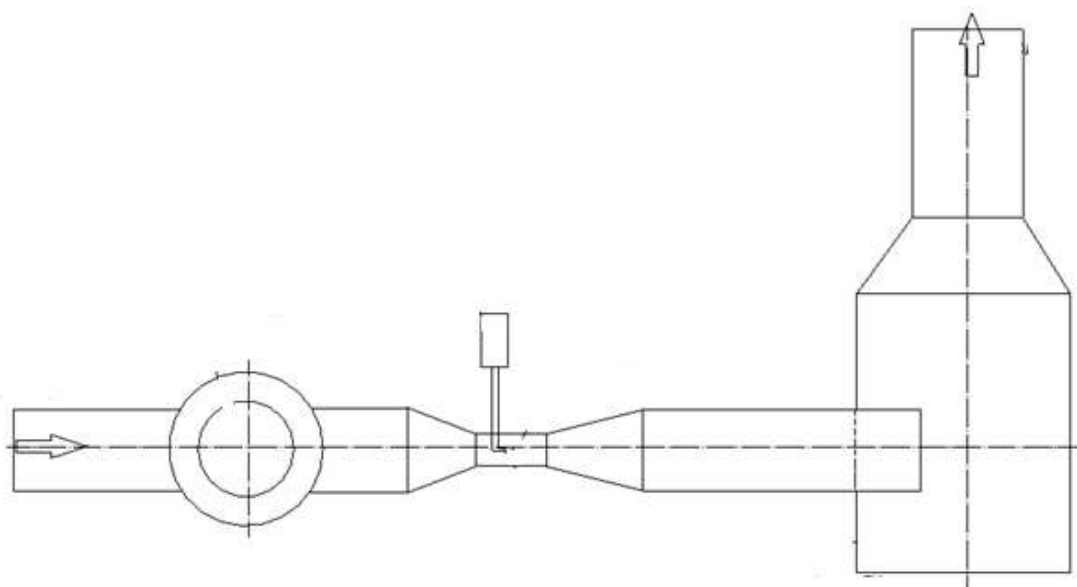


Fig. 1 Device for the purification of flue gases from sulfur, nitrogen and carbon oxides

The claimed device improves the quality of flue gas purification from pollutants and reduces energy costs. Our device can be used not only for cleaning of oxides.

At start-up and transition modes, the amount of emissions and the amount of harmful substances in the composition of flue gases increases by 90%. This is because the starting mode does not reach the correct temperature range and the oxidizer (air or oxygen) may not be properly distributed in the fuel. In addition to pollutants such as nitric oxide, sulfur, and carbon, carcinogens are formed in the combustion products. Several hundred substances known carcinogens, but only a few dozen have been studied in detail. Upon contact of a flue gas stream containing pollutant oxides, such as SO<sub>3</sub>, CO<sub>2</sub>, NO<sub>2</sub>, with finely dispersed water, a reaction occurs to form acids, the molecules of which condense on the micro particles of dust, forming nuclei. The design of this filter has the following components: a fan for pumping gases, which creates on the one hand excess pressure, and on the other, its disadvantage, which leads to the movement of gas masses, straight pipe sections in front of the filter are needed to stabilize the flow, the filter is structurally a Laval nozzle, and has a tapered pipe, a straight section called a mixing chamber, an expanding pipe. In the mixing chamber there is a nozzle of liquid injection which sprays a coolant into the gas stream. A device for separating the liquid droplets from the gas stream follows the filter. It is a housing with a plug device to allow the droplets of fluid to settle on the walls of the device, and under gravitational action rolled down. The temperature of the onset of the hydration reaction (the release of pollutants from the flue gas) is 400... 500 ° C. Typically, the flue gas intake temperature is 600 to 700 ° C, that is, significantly higher. Therefore, the claimed device provides for the cooling of the flue gas before cleaning at the pre-cooling unit. The flow rate of the liquid refrigerant required to reduce the flue gas temperature from initial to required, depending on the initial temperature and flue gas flow rate, can be determined by the equation:

$$t_{cm} = \frac{Gd * Cpd * td + Gn * Cpn * tn}{Gd * Cpd + Gn * Cpn}$$

$t_{cm}$  - temperature of the mixture "flue gases - liquid coolant", ° C;

$G_n$  - flow rate of liquid coolant, m<sup>3</sup> / s;

$C_{pn}$  is the heat capacity of the liquid coolant, W / (kg • ° C);

$t_n$  is the temperature of the liquid coolant, ° C;

$G_d$  - flue gas consumption, m<sup>3</sup> / s;

$C_{pd}$  - flue gas heat capacity, W / (kg • ° C);

$t_d$  - flue gas temperature, ° C.

This greatly simplifies the setup of the device and increases its energy efficiency.

Using a heat exchanger filter we have created, it is possible to clear flue gases from almost all polluting factors. In the initial boiler operating modes, when the highest amount of carcinogens is released, the filter can be used to condense them.

When the boiler enters the basic operating mode and the carcinogens decompose from high temperature into simple, non-harmful components, oxides become the main problem in the flue gas. Which can also be cleaned with our ejector filter.

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